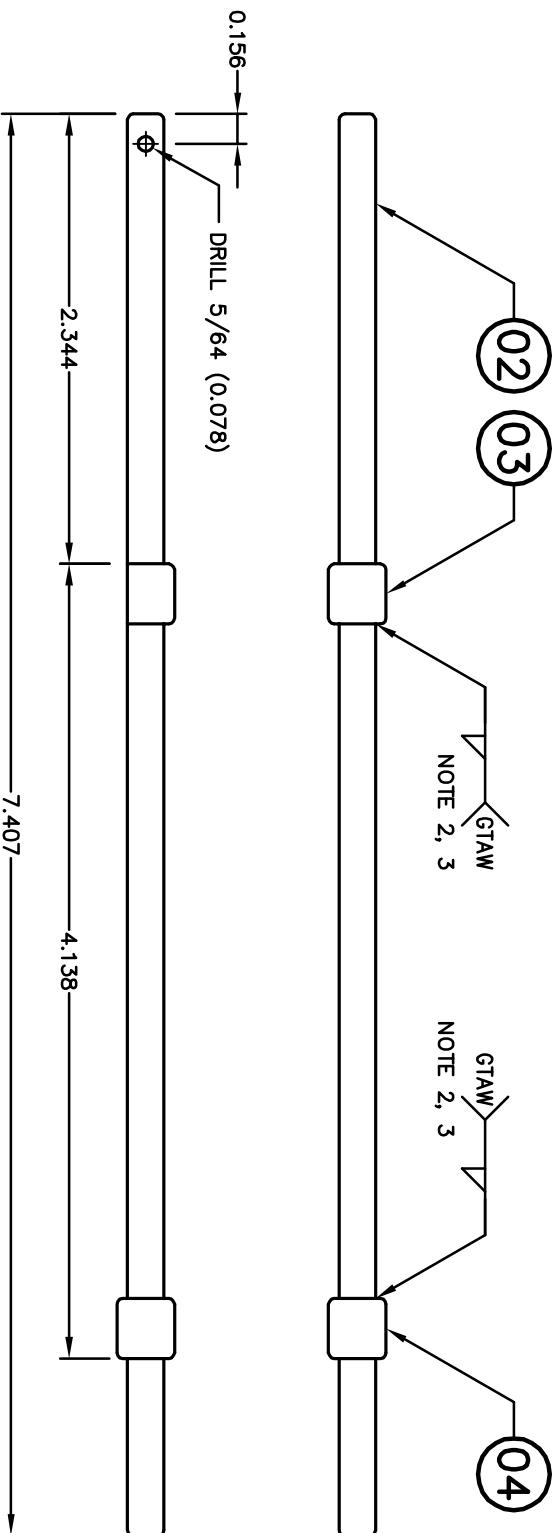


THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; STOP SPACING CHANGED; WELD CHANGED	BJC	14/10/2013
2	ALTERNATE BRAZING ADDED	BJC	03/08/2016



## ① THREADED ROD ASSEMBLY

### NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. ALTERNATE: JOINTS MAY BE SILVER BRAZED IN ACCORDANCE WITH AC43.13-1B, SECTION 4-77 (2) USING AWS A5.8 BAG-24 SILVER BRAZING ALLOY OR EQUIVALENT, AND AWS A5.31 FB3C FLUX OR EQUIVALENT. APPLY FLUX TO PARTS AND BRAZING ALLOY.

APPROVALS	DATE	AERO DESIGN LTD.	
DRAWN: 1	JEFF CLARKE 18 OCT 2012	9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V0A 0C3 TEL: 604-463-2876 WWW.AERODESIGN.CA	
CHECKED: 1	E. BURGOIN 18 OCT 2012		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS X.XXX ±0.010 X.XX ±0.03 X.X ±0.1	BELL 206A, 206B, 206L SERIES, 407 CYCLIC FRICTION REPLACEMENT THREADED ROD ASSEMBLY
PART NO. 01	ITEM DESCRIPTION	SCALE 1 : 1 Dwg. No. SHEET 1 OF 1	Dwg. No. REV. A4 95212 2
QTY	LIST OF MATERIALS		